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(54) **FILLER FOR CROSSLINKABLE ELASTOMER AND CROSSLINKABLE ELASTOMER**  
**COMPOSITION CONTAINING THE SAME**

(57) To provide the filler which is added to a composition for a sealing member, etc. for sealing of semiconductor production equipment being apt to be damaged greatly by mixing of a foreign matter and is small in a change in weight in either of the oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation, and the crosslinkable elastomer composition. The filler is used for the

crosslinkable elastomer and has an imide structure, and a change in weight of the filler is not more than 4 mg/cm<sup>2</sup>·hr in either of the oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation. The crosslinkable elastomer composition comprises the filler and the crosslinkable elastomer such as a fluorine-containing elastomer.

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## Description

## TECHNICAL FIELD

5 [0001] The present invention relates to a filler which is small in a change in weight in both of oxygen (O<sub>2</sub>) plasma treatment and CF<sub>4</sub> plasma treatment to be carried out without fail in production process of semi-conductors and can remarkably inhibit generation of foreign matters (micro-particles) in the plasma treatments, and also relates to a crosslinkable elastomer composition containing the filler and to various materials and various final products which are produced from the composition.

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## BACKGROUND ART

[0002] In production of semi-conductors and liquid crystals, various treatments are carried out by using various plasmas such as oxygen plasma and CF<sub>4</sub> plasma at the stages of CVD, dry etching, ashing, etc. of silicon wafer. In the treatment equipment employing those plasmas, elastomeric sealing members are used for sealing of various connecting parts and moving parts of the equipment. Those sealing members are required not only to have a sealing property but also as a result of microfabrication and the advent of a large-sized substrate wafer, to stand strict high density plasma treating conditions (10<sup>12</sup> to 10<sup>13</sup>/cm<sup>3</sup>) and not to contaminate semi-conductors which require very precise fabrication. To satisfy such requirements, a crosslinkable fluorine-containing elastomer and silicone elastomer are used as elastomeric materials for sealing members.

[0003] Since a sufficient mechanical strength cannot be obtained even if only an elastomer is crosslinked, an organic or inorganic filler is usually blended. However even a filler is required to have the above-mentioned properties (neither decomposing nor generating a foreign matter, etc.). It cannot be said that any fillers can be used. Examples of fillers which have been used or proposed are carbon black, silica (Japanese Patent Publication No. 2783576, Japanese Patent Publication No. 2858198), polytetrafluoroethylene (PTFE) powder, titanium oxide powder, clay, talc, barium sulfate, and the like.

[0004] However some of those fillers (silica, titanium oxide, etc.) are stable in oxygen plasma treatment but are decomposed to cause a reduction in weight in CF<sub>4</sub> plasma treatment, and on the contrary, some of them (carbon black, PTFE powder) are stable in CF<sub>4</sub> plasma treatment but are decomposed to cause a reduction in weight in oxygen plasma treatment. If the filler is subject to a change in weight, particularly a reduction in weight by plasma irradiation, it is certain that a reduced portion becomes an unnecessary foreign matter and has any adverse effect on semi-conductors and liquid crystals. Thus the above-mentioned fillers have been proposed. However a state of a change in weight differs depending on kind of the filler and no fillers being stable in the both plasma treatments have been known.

[0005] An object of the present invention is to provide a filler which is stable and is very small in a reduction in weight in both of oxygen plasma treatment and CF<sub>4</sub> plasma treatment, and a crosslinkable elastomer composition, etc. comprising the filler and a crosslinkable elastomer.

## DISCLOSURE OF INVENTION

40 [0006] Namely the present invention relates to the filler for crosslinkable elastomer, in which a change in weight of the filler after either of oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation under the conditions of a flow rate of 200 sccm, a pressure of 280 mTorr, a RF output of 400 W and an irradiation time of 54 minutes is not more than 4 mg/cm<sup>2</sup>-hr, preferably not more than 1 mg/cm<sup>2</sup>-hr.

45 [0007] It is preferable that the filler has a thermally and chemically stable aromatic ring on a trunk chain, has heat resistance of not less than 150°C and particularly comprises a synthetic high molecular compound having an amide bond on a trunk chain or a synthetic high molecular compound having an imide bond on a trunk chain.

[0008] A form of the filler of the present invention is not limited particularly. The filler can be used in various forms such as fiber, particle and flake.

50 [0009] Further the present invention relates to the crosslinkable elastomer composition comprising a crosslinkable elastomer and the above-mentioned filler.

[0010] It is preferable that the crosslinkable elastomer composition contains the above-mentioned filler in an amount of 1 to 150 parts by weight based on 100 parts by weight of the crosslinkable elastomer and that the crosslinkable elastomer is a fluorine-containing elastomer or a silicone elastomer.

55 [0011] Also the crosslinkable elastomer composition can be used as a crosslinkable elastomer material for molding or a crosslinkable elastomer material for coating.

[0012] When the composition is used as the material for molding, it is preferable that the composition contains 1 to 150 parts by weight of the above-mentioned filler and 0.05 to 10 parts by weight of a crosslinking agent based on 100 parts by weight of the crosslinkable elastomer.

[0013] When the composition is used as the material for coating, it is preferable that the composition contains 1 to 150 parts by weight of the above-mentioned filler and 0.1 to 10 parts by weight of a crosslinking agent based on 100 parts by weight of the crosslinkable elastomer.

[0014] Further the present invention relates to the molded article obtained by crosslinking the crosslinkable elastomer material for molding, particularly to the sealing member for sealing of semi-conductor production equipment.

[0015] Also the present invention relates to the coated molded article obtained by applying the crosslinkable elastomer material for coating on a surface of an elastomer molded article and then crosslinking, particularly to the sealing member for sealing of semi-conductor production equipment.

# BEST MODE FOR CARRYING OUT THE INVENTION

[0016] A change in weight of the filler for crosslinkable elastomer of the present invention after either of oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation under the above-mentioned conditions is not more than 4 mg/cm<sup>2</sup>·hr.

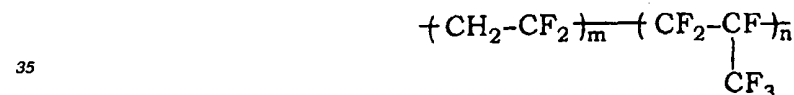
[0017] The above-mentioned standard conditions for plasma irradiation are set in consideration of actual treating environment for production of semi-conductors. It is assumed that under those conditions the results reflect an actual situation in the production site of semi-conductors. A change in weight under those irradiation conditions is preferably not more than 1 mg/cm<sup>2</sup>·hr.

[0018] Examples of a substance corresponding to the filler of the present invention are, for instance, imide fillers having an imide structure such as polyimide, polyamideimide and polyetherimide; organic fillers prepared from engineering plastics having heat resistance of not less than 150°C such as polyarylate, polysulfone, polyether sulfone, polyphenylene sulfide, polyether ether ketone and polyoxy benzoate; and the like.

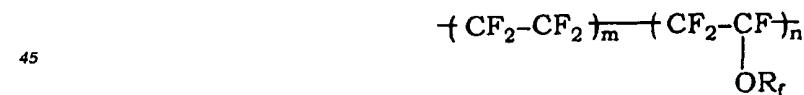
[0019] Among them, preferable are the imide fillers from the viewpoint of heat resistance, a low metal content and a small amount of outgas generation.

[0020] Such a filler is blended to the crosslinkable elastomer to give the crosslinkable elastomer composition. A fluorine-containing elastomer and silicone elastomer can be used as the crosslinkable elastomer, and from the viewpoint of heat resistance, the fluorine-containing elastomer is preferable.

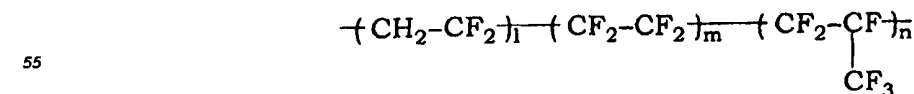
[0021] The fluorine-containing elastomer which can be used suitably in the present invention is not limited particularly as far as it has been used for sealing members, particularly for sealing members for semi-conductor production equipment. Examples thereof are, for instance, a copolymer rubber represented by the formula (I):



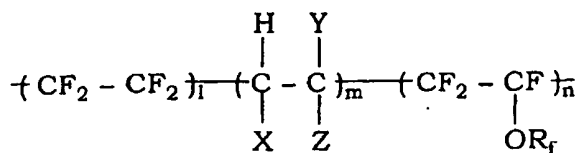
wherein m is 85 to 60, n is 15 to 40,  
a copolymer rubber represented by the formula (II):



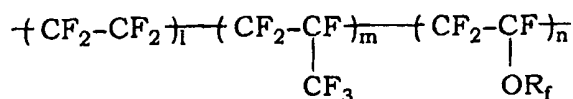
wherein m is 95 to 50, n is 5 to 50, R<sub>f</sub> is a perfluoroalkyl group having 1 to 8 carbon atoms,  
a terpolymer rubber represented by the formula (III):



wherein 1 is 85 to 20, m is 0 to 40, n is 15 to 40,  
a terpolymer rubber represented by the formula (IV):



wherein 1 is 95 to 45, m is 0 to 10, n is 5 to 45, X, Y and Z are fluorine atom or hydrogen atom individually, R<sub>f</sub> is a perfluoroalkyl group having 1 to 8 carbon atoms, and  
a terpolymer rubber represented by the formula (V):

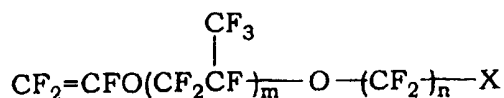


wherein 1 is 95 to 35, m is 0 to 30, n is 5 to 35, R<sub>f</sub> is a perfluoroalkyl group having 1 to 8 carbon atoms. Among them, it is preferable to use the copolymer rubber represented by the formula (I) or (II) or the terpolymer rubber represented by the formula (III) from the viewpoint of chemical resistance, heat resistance and plasma resistance.

[0022] Further there are copolymers of an elastomeric segment copolymer with a non-elastomeric segment copolymer as the fluorine-containing rubber for fluorine-containing rubber sealing member of the present invention.

[0023] The elastomeric segment is a non-crystalline segment having a glass transition temperature of not more than 25°C. Preferable components thereof are, for example, TFE/PAVE/monomer giving a curing moiety (45 to 90/10 to 50/0 to 5 in % by mole, hereinafter the same), more preferably 45 to 80/20 to 50/0 to 5, particularly 53 to 70/30 to 45/0 to 2.

[0024] Examples of the monomer giving a curing moiety are, for instance, vinylidene fluoride, iodine-containing monomers represented by CX<sub>2</sub> = CX-R<sub>f</sub><sup>3</sup>CHRI, wherein X is H, F or CH<sub>3</sub>, R<sub>f</sub><sup>3</sup> is a fluoro alkylene group, perfluoro alkylene group, fluoro polyoxyalkylene group or perfluoro polyoxyalkylene group, R is H or CH<sub>3</sub>.



wherein X is CN, COOH or COOR, in which R is an alkyl group of C1 to C10 which may have fluorine atom, m is 0 to 5, n is 1 to 3, bromine-containing monomers, and the like. Usually the iodine-containing monomers are suitable.

[0025] Examples of the copolymer which is a non-elastomeric segment are

- (1) VdF/TFE (0 to 100/100 to 0), particularly VdF/TFE (70 to 99/30 to 1), PTFE or PVdF;
- (2) ethylene/TFE/HFP (6 to 43/40 to 81/10 to 30), 3,3,3-trifluoropropylene-1,2-trifluoromethyl-3,3,3-trifluoropropylene-/PAVE (40 to 60/60 to 40);
- (3) TFE/CF<sub>2</sub>=CF-R<sub>f</sub><sup>1</sup> (amount exhibiting non-elastomeric property, namely, an amount of CF<sub>2</sub>=CF-R<sub>f</sub><sup>1</sup> is not more than 15 % by mole);
- (4) VdF/TFE/CTFE (50 to 99/30 to 0/20 to 1);
- (5) VdF/TFE/HFP (60 to 99/30 to 0/10 to 1);
- (6) ethylene/TFE (30 to 60/70 to 40);
- (7) polychlorotrifluoroethylene (PCTFE);
- (8) ethylene/CTFE (30 to 60/70 to 40);

and the like. Among them, from the viewpoint of chemical resistance and heat resistance, non-elastomeric copolymers,

particularly PTFE and TFE/CF<sub>2</sub>=CF-R<sub>1</sub><sup>1</sup> are preferable.

[0026] Examples of the silicone elastomer are, for instance, silicone rubber, fluoro silicone rubber, and the like.

[0027] In the crosslinkable elastomer composition, an amount of the filler of the present invention is from 1 to 150 parts by weight, preferably 5 to 100 parts by weight based on 100 parts by weight of the crosslinkable elastomer. When an amount of the filler is small, a mechanical strength is insufficient, and when too large, elongation is inferior.

[0028] The crosslinkable elastomer composition containing the filler is useful as a molding material for various molded articles and as a coating material for various elastomer molded articles.

[0029] The crosslinkable elastomer material for molding may be prepared by blending 1 to 150 parts by weight, preferably 5 to 100 parts by weight of the filler and 0.05 to 10 parts by weight, preferably 0.5 to 5 parts by weight of the crosslinking agent based on 100 parts by weight of the crosslinkable elastomer.

[0030] The crosslinking agent may be optionally selected depending on kind of crosslinkable group (cure site) of the crosslinkable elastomer.

[0031] The crosslinking can be carried out by, for example, peroxide crosslinking system, polyol crosslinking system, polyamine crosslinking system, triazine crosslinking system, oxazole crosslinking system, imidazole crosslinking system, thiazole crosslinking system, and the like.

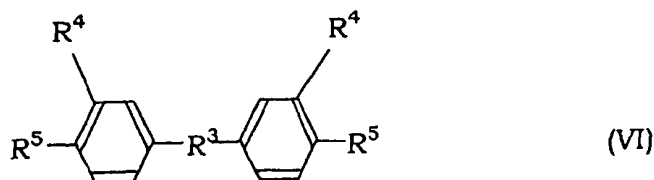
[0032] For the peroxide crosslinking, any of known organic peroxides which generate a peroxy radical under vulcanization temperature condition may be used. Examples of the preferable organic peroxide are di-t-butyl peroxide, dicumyl peroxide, 2,5-dimethyl-2,5-di(benzoylperoxy)hexane, 2,5-dimethyl-2,5-di(t-butylperoxy)hexane, and the like.

[0033] Examples of the crosslinking agent for the polyol crosslinking are polyol compounds such as bisphenol A and bisphenol AF.

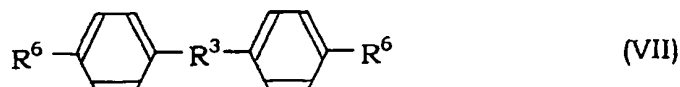
[0034] Examples of the crosslinking agent for the polyamine crosslinking are polyamine compounds such as hexamethylenediamine carbamate, N,N'-dicinnamylidene-1,6-hexanediamine, and 4,4'-bis(aminocyclohexyl)methane carbamate.

[0035] Examples of the crosslinking agent for the triazine crosslinking are organotin compounds such as tetraphenyltin and triphenyltin.

[0036] Examples of the crosslinking agent which is used in oxazole crosslinking system, imidazole crosslinking system and thiazole crosslinking system are, for instance, bisdiaminophenyl crosslinking agent represented by the formula (VI):



wherein R<sup>3</sup> is -SO<sub>2</sub>-, -O-, -CO-, an alkylene group having 1 to 6 carbon atoms, a perfluoroalkylene group having 1 to 10 carbon atoms or a single bond, one of R<sup>4</sup> and R<sup>5</sup> is -NH<sub>2</sub> and another one is -NH<sub>2</sub>, -OH or -SH and preferably each of R<sup>4</sup> and R<sup>5</sup> is -NH<sub>2</sub>, bisaminophenol crosslinking agent, bisaminothiophenol crosslinking agent, bisamidrazone crosslinking agent represented by the formula (VII):

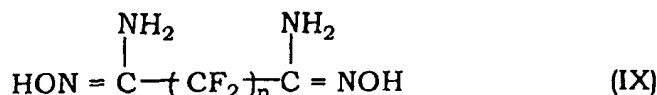


(wherein R<sup>3</sup> is as defined above, R<sup>6</sup> is  $\begin{array}{c} \text{=NH} \\ \text{---C} \\ \text{---NHNH}_3 \end{array}$  or  $\begin{array}{c} \text{=NOH} \\ \text{---C} \\ \text{---NH}_2 \end{array}$ ),

bisamidoxime crosslinking agent represented by the formula (VIII) or (IX):

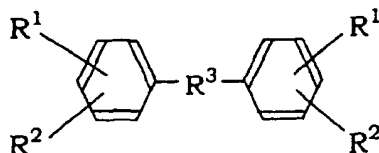


wherein  $\text{R}_f^3$  is a perfluoroalkylene group having 1 to 10 carbon atoms,



wherein  $n$  is an integer of 1 to 10, and the like. Those bisaminophenol crosslinking agent, bisaminothiophenol crosslinking agent and bisdiaminophenyl crosslinking agent have been used for a crosslinking system employing nitrile group as a crosslinking point, but are also reacted with carboxyl group or alkoxycarbonyl group to form an oxazole ring, thiazole ring or imidazole ring and give a crosslinked article.

**[0037]** Particularly preferable crosslinking agents are compounds having a plurality of 3-amino-4-hydroxyphenyl groups, 3-amino-4-mercaptophenyl groups or 3,4-diaminophenyl groups represented by the formula:



wherein  $\text{R}^3$  is as defined above,  $\text{R}^1$  and  $\text{R}^2$  are the same as the above-mentioned  $\text{R}^4$  and  $\text{R}^5$ . Examples thereof are, for instance, 2,2-bis(3-amino-4-hydroxyphenyl)hexafluoropropane (general term: bis(aminophenol) AF), 2,2-bis(3-amino-4-mercaptophenyl)hexafluoropropane, tetraamino benzene, bis-3,4-diaminophenylmethane, bis-3,4-diaminophenylether, 2,2-bis(3,4-diaminophenyl)hexafluoropropane, and the like.

**[0038]** An amount of the crosslinking agent is usually from 0.05 to 10 parts by weight, preferably 1 to 5 parts by weight based on 100 parts by weight of the crosslinkable elastomer. When less than 0.05 part by weight, the crosslinkable elastomer is not crosslinked sufficiently, and when more than 10 parts by weight, physical properties of crosslinked article are lowered.

**[0039]** When the crosslinkable elastomer composition of the present invention is used, particularly as a material for coating, a crosslinking aid such as a multi-functional co-crosslinking agent can be used. Examples of the multi-functional co-crosslinking agent are, for instance, bisolefins represented by triallyl cyanurate, trimethallyl isocyanurate, triallyl isocyanurate, triacryl formal, triallyl trimellitate, N,N'-m-phenylenebismaleimide, diallyl phthalate, tetraallyl terephthalamide, tris(diallylamine)-S-triazine, triallyl phosphite, and N,Nluorohexane, and the like.

**[0040]** An adding amount of the crosslinking aid is usually from 0.1 to 10 parts by weight, preferably 0.5 to 5 parts by weight based on 100 parts by weight of the crosslinkable elastomer.

**[0041]** When the content of the crosslinking aid is less than 0.1 part by weight, the crosslinkable elastomer is not crosslinked sufficiently, and when more than 10 parts by weight, elongation of the crosslinked article is lowered.

**[0042]** To the composition of the present invention can be added as case demands, additives which are usually added to a crosslinkable elastomer composition, for example, a filler, processing aid, plasticizer, coloring agent, and the like in a field where high purity and non-contaminating property are not required particularly. In addition to the above-mentioned additives, one or more of usual crosslinking agents and crosslinking aids other than the above-mentioned ones may be blended.

**[0043]** The composition and materials for molding and coating of the present invention can be prepared by mixing each of the above-mentioned components by using usual processing equipment for elastomer, for example, an open roll, Banbury mixer, kneader, or the like. In addition, the composition and the materials can be prepared also by a method of using a closed mixer and a method of co-coagulation through emulsion mixing.

[0044] For producing a pre-molded article from the above-mentioned composition and materials, usual known methods may be employed, such as a method of heating and compressing in a metal mold, a method of putting in a heated metal mold under pressure or a method of extruding with an extruder. In cases of extruded products such as a hose and cable, since shapes thereof can be maintained even after the extruding, a pre-molded article extruded without using a crosslinking agent can be used as it is. Of course, it is possible to use a pre-molded article subjected to crosslinking by heating with steam and using a crosslinking agent. Also in case of a shaped product such as O-ring, when it is difficult to hold a shape of the product in an un-crosslinked state after mold-releasing, it is possible to maintain the shape by using a pre-molded article crosslinked previously by using a crosslinking agent.

[0045] When carrying out peroxide crosslinking, the crosslinking can be carried out under usual crosslinking conditions for crosslinkable elastomers. For example, a crosslinked article can be obtained by putting a crosslinkable elastomer in a metal mold, carrying out press-crosslinking by holding under pressure at 120° to 200°C for 1 to 60 minutes and then crosslinking in an oven by holding at 120° to 250°C for 0 to 48 hours.

[0046] In the present invention when carrying out oxazole crosslinking by using a crosslinking agent such as bisaminophenol, the crosslinking can be carried out under usual crosslinking conditions for crosslinkable elastomers. For example, a crosslinked article can be obtained by putting a crosslinkable elastomer in a metal mold, carrying out press-crosslinking by holding under pressure at 120° to 250°C for 1 to 60 minutes and then crosslinking in an oven by holding at 120° to 320°C for 0 to 48 hours. Also to formulations of known crosslinking methods for crosslinkable elastomer such as polyamine crosslinking, polyol crosslinking and peroxide crosslinking, a crosslinking agent such as bis(aminophenol) AF is co-used to crosslink the elastomer.

[0047] Also imidazole crosslinking in which carboxyl group is crosslinked with bisdiaminophenyl crosslinking agent is optimum for a polymer containing carboxyl group at other point than end thereof, and gives a crosslinked article having good physical properties at a relatively low crosslinking temperature (for example, 150° to 230°C, preferably 170° to 200°C).

[0048] In case of applications such as semi-conductor production equipment where non-contaminating property is strongly demanded, it is preferable to carry out crosslinking with a high energy ray without using a crosslinking agent. Examples of crosslinking source to be used are radiant rays such as  $\alpha$ -ray,  $\beta$ -ray,  $\gamma$ -ray and X-ray, electron beam, ultraviolet ray, and the like.

[0049] A quantity of radiation of high energy ray to be irradiated to the pre-molded article is, for example, in case of electron beam, preferably from 5 to 500 kGy, more preferably 10 to 300 kGy. When less than 5 kGy, an improvement in mechanical strength by irradiation of the electron beam is insufficient. When more than 500 kGy, deterioration of the elastomer advances and a part of bonds between the molecules is cut, thereby lowering a mechanical strength of the molded article. In order to increase the mechanical strength, a radiation rate is preferably not less than 500 kGy/hr, more preferably 1,000 kGy/hr or more.

[0050] The present invention relates to the molded article obtained by crosslinking the above-mentioned composition or molding materials. Further the present invention relates to the coated molded article obtained by applying the above-mentioned material for coating on an elastomer molded article and then crosslinking.

[0051] Though articles made of various elastomer materials can be used as the elastomer molded article to be coated, preferable are fluorine-containing elastomers and silicone elastomers particularly from the viewpoint of heat resistance.

[0052] The molded article and coated molded article of the present invention are useful as various molded articles in the fields shown in Tables 1, 2 and 3 on the following pages.

TABLE 1

Field of industry	Sub-field of industry	Final product	Equipment
Electrical	Semi-conductor	Semi-conductor production apparatus	CVD equipment
		Liquid crystal panel production apparatus	Dry etching equipment
		Plasma panel production apparatus	Wet etching equipment
			Oxidation and diffusion equipment
Transportation	Vehicle		Sputtering equipment
			Ashing equipment
			Cleaning equipment
			Ion implantation equipment
			Engine and auxiliary equipment
			AT
			Fuel line and auxiliary equipment
		Aircraft	Fuel line
		Rocket	Fuel line
		Ship	Fuel line

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- continued -
Parts
O (square) ring, packing, sealing material, tube, roll
Coating, lining, gasket, diaphragm, hose
Gasket, shaft seal, valve stem seal, sealing material, hose
Hose, sealing material
O (square) ring, tube, packing, core material of valve, hose, sealing material, diaphragm
Diaphragm, O (square) ring, valve, tube, packing, hose, sealing material
ditto
ditto
- continued -

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Chemical	Chemical products	Plant
		Production line of chemicals such as pharmaceutical, agricultural chemical, coating and resin
		(Petroleum)
	Chemicals	Pharmaceuticals
	Photograph	Developing machine
Mechanical		Plug for chemicals
		Film developing machine
		X-ray film developing machine
	Printing	Printing machine
	Coating	Coating facilities
	Analyzer and physical and chemical appliances	
	Plant	Food processing line
Food		
Metal	Steel making	Steel sheet processing facilities
		Steel sheet processing roll
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Lining, valve, packing, roll, hose, diaphragm, O (square) ring, tube, sealing material

Plug for chemicals

Roll

Roll

Roll

Roll

Tube

Lining, valve, packing, roll, hose, diaphragm, O (square) ring, tube, sealing material

Roll

TABLE 2

Field of Industry	Characteristics Required
Electrical	Plasma resistance, acid resistance, alkali resistance, amine resistance, ozone resistance, gas resistance, chemical resistance, cleanliness, heat resistance
Transportation	Heat resistance, amine resistance
	Heat resistance, amine resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance
	Fuel resistance, fuel permeability, heat resistance

- continued -

- continued -

Chemical	Chemical resistance, solvent resistance, heat resistance
	Chemical resistance, solvent resistance, heat resistance
Cleanliness	
Mechanical	Chemical resistance
	Chemical resistance
	Solvent resistance
	Solvent resistance
Food	Chemical resistance, solvent resistance, heat resistance
Metal	Heat resistance, acid resistance

TABLE 3

Field of industry	Parts
Electrical	<p>O ring and sealing material for gate valve of corresponding product or equipment</p> <p>O ring and sealing material for quartz window of corresponding product or equipment</p> <p>O ring and sealing material for chamber of corresponding product or equipment</p> <p>O ring and sealing material for gate of corresponding product or equipment</p> <p>O ring and sealing material for bell jar of corresponding product or equipment</p> <p>O ring and sealing material for coupling of corresponding product or equipment</p> <p>O ring and sealing material for pump of corresponding product or equipment</p> <p>O ring and sealing material for gas controller for semi-conductor of corresponding product or equipment</p> <p>O ring and sealing material for resist developing and releasing solutions</p> <p>O ring and sealing material for wafer cleaning solution</p> <p>Diaphragm of pump for corresponding production equipment</p> <p>Hose for resist developing and releasing solutions</p> <p>Hose and tube for wafer cleaning solution</p> <p>Roll for transferring wafer</p> <p>Lining and coating of tanks for resist developing and releasing solutions</p> <p>Lining and coating of tanks for wafer cleaning solution</p> <p>Lining and coating of tanks for wet etching</p>

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Transportation	Engine head gasket
	Metal gasket
	Crank shaft seal
	Cam shaft seal
	Valve stem seal
	Manifold packing
	Oil hose
	ATF hose
	Injector O ring
	Injector packing
	O ring and diaphragm for fuel pump
	Fuel hose
	- continued -

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- continued -

Chemical

Mechanical

Developing roll

Developing roll

Gravure roll

Guide roll

Gravure roll for magnetic tape production and coating line

Guide roll for magnetic tape production and coating line

Various coating rolls

Food

Metal



[0053] Particularly the molded articles of the present invention can be used built-in the following semiconductor manufacturing equipment.

(1) Etching system

Dry etching equipment

Plasma etching machine  
Reactive ion etching machine  
Reactive ion beam etching machine  
Sputter etching machine  
Ion beam etching machine

Wet etching equipment  
Ashing equipment

(2) Cleaning system

Dry etching cleaning equipment

UV/O<sub>3</sub> cleaning machine  
Ion beam cleaning machine  
Laser beam cleaning machine  
Plasma cleaning machine  
Gas etching cleaning machine

Extractive cleaning equipment

Soxhlet extractive cleaning machine  
High temperature high pressure extractive cleaning machine  
Microwave extractive cleaning machine  
Supercritical extractive cleaning machine

(3) Exposing system

Stepper  
Coater and developer

(4) Polishing system

CMP equipment

(5) Film forming system

CVD equipment  
Sputtering equipment

(6) Diffusion and ion implantation system

Oxidation and diffusion equipment  
Ion implantation equipment

[0054] Among them, the molded articles of the present invention exhibit excellent performance as sealing members particularly for CVD equipment, plasma etching equipment, reactive ion etching equipment, ashing equipment and excimer laser exposing equipment.

[0055] The present invention is then explained by means of examples, but is not limited to them.

EXAMPLE 1

[0056] A polyimide film was put in a demonstration dish made of glass and heated in nitrogen atmosphere at 150°C for 60 minutes to make a sample.

[0057] The sample was subjected to treating by plasma irradiation under the following conditions, and a weight of the sample before and after the irradiation was measured to determine a change in weight. The results are shown in Table 4.

Machine used for irradiation of plasma:

[0058] PX-1000 available from March Instruments Co., Ltd. Conditions for irradiation:

Irradiation of oxygen plasma

Gas flow: 200 sccm  
RF output: 400 W  
Pressure: 280 mTorr  
Etching time: 54 minutes

Irradiation of CF<sub>4</sub> plasma

Gas flow: 200 sccm  
RF output: 400 W  
Pressure: 280 mTorr  
Etching time: 54 minutes

Irradiation step:

[0059] In order to stabilize an atmosphere in a chamber of plasma irradiation machine, actual gas discharging is carried out for 5 minutes for pre-treatment of the chamber without using a sample. Then a demonstration dish with the sample is arranged at a center between the RF electrodes and the irradiation is carried out under the above-mentioned conditions.

Measurement of weight:

[0060] A weight of the sample is measured up to the place of 0.01 mg by using an electronic balance 2006MPE available from Sartorius GMBH and then rounded to one decimal.

[0061] Three samples are used for each kind and evaluation is made with an average thereof.

COMPARATIVE EXAMPLE 1

[0062] Plasma irradiation and determination of a change in weight after the irradiation were carried out in the same manner as in Example 1 except that a graphitized carbon black (#3885 available from Tokai Carbon Co., Ltd., average particle size: 15 μm) was used as a filler. The results are shown in Table 4.

COMPARATIVE EXAMPLE 2

[0063] Plasma irradiation and determination of a change in weight after the irradiation were carried out in the same manner as in Example 1 except that a polytetrafluoroethylene powder (LUBRON L5F available from DAIKIN INDUSTRIES, LTD., average particle size: 5 μm) was used as a filler. The results are shown in Table 4.

COMPARATIVE EXAMPLE 3

[0064] Plasma irradiation and determination of a change in weight after the irradiation were carried out in the same manner as in Example 1 except that a rutile titanium oxide powder (TM-1 available from FUJI TITANIUM KABUSHIKI KAISHA, average particle size: 0.40 μm) was used as a filler. The results are shown in Table 4.

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### COMPARATIVE EXAMPLE 4

[0065] Plasma irradiation and determination of a change in weight after the irradiation were carried out in the same manner as in Example 1 except that a dry silica (1-FX available from KABUSHIKI KAISHA TATSUMORI, average particle size: 0.38  $\mu\text{m}$ ) was used as a filler. The results are shown in Table 4.

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TABLE 4

	Irradiation area (cm <sup>2</sup> )	Oxygen plasma irradiation treatment				CF <sub>4</sub> plasma irradiation treatment			
		Before irradiation (g)	After irradiation (g)	Difference in weight (g)	Change in weight (mg/cm <sup>2</sup> ·hr)	Before irradiation (g)	After irradiation (g)	Difference in weight (g)	Change in weight (mg/cm <sup>2</sup> ·hr)
Ex. 1	18.1	16.0001	15.9968	-0.0033	-0.3646	16.0019	16.0002	-0.0017	-0.1878
Com. Ex. 1	18.1	20.1771	20.0131	-0.1640	-10.0675	20.0009	20.0414	0.0405	2.4862
Com. Ex. 2	14.5	17.2739	17.1441	-0.1298	-9.9464	17.1397	17.1392	-0.0005	-0.0383
Com. Ex. 3	14.5	18.5366	18.5378	0.0012	0.0920	18.5364	18.4721	-0.0643	-4.9272
Com. Ex. 4	14.5	16.4553	16.4565	0.0012	0.0920	16.4548	16.3998	-0.0550	-4.2146

[0066] As it is clear from Table 4, in cases of the carbon black (Comparative Example 1) and the polytetrafluoroethylene powder (Comparative Example 2), a weight of the filler was reduced greatly by the oxygen plasma irradiation, and in cases of the titanium oxide powder (Comparative Example 3) and the dry silica (Comparative Example 4), a weight of the filler was reduced greatly by the CF<sub>4</sub> plasma irradiation. In the CF<sub>4</sub> plasma irradiation of Comparative Example 1, there was an increase in a weight. It can be considered that this was caused because a part of the carbon black was fluorinated by the CF<sub>4</sub> plasma irradiation. On the contrary, in case of the filler of the present invention, it can be seen that in either of the oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation, a weight of the filler is very stable.

#### INDUSTRIAL APPLICABILITY

[0067] According to the present invention, since a change in weight of the filler is small in either of the oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation, when the filler is added to a crosslinkable elastomer, it is possible to provide a composition for a sealing member, etc. for sealing of semi-conductor production equipment which is apt to be damaged greatly by mixing of a foreign matter and a molded article such as a sealing member.

#### Claims

1. A filler for crosslinkable elastomer, in which a change in weight of the filler after either of oxygen plasma irradiation and CF<sub>4</sub> plasma irradiation under the conditions of a flow rate of 200 sccm, a pressure of 280 mTorr, a RF output of 400 W and an irradiation time of 54 minutes is not more than 4 mg/cm<sup>2</sup>-hr.
2. The filler of Claim 1, wherein the change in weight is not more than 1 mg/cm<sup>2</sup>-hr.
3. The filler of Claim 1 or 2, which has a thermally and chemically stable aromatic ring on a trunk chain and has heat resistance of not less than 150°C.
4. The filler of any of Claims 1 to 3, which comprises a synthetic high molecular compound having an amide bond on a trunk chain or a synthetic high molecular compound having an imide bond on a trunk chain.
5. A crosslinkable elastomer composition comprising a crosslinkable elastomer and the filler of any of Claims 1 to 4.
6. The crosslinkable elastomer composition of Claim 5, which contains 1 to 150 parts by weight of the filler based on 100 parts by weight of the crosslinkable elastomer.
7. The crosslinkable elastomer composition of Claim 5 or 6, wherein the crosslinkable elastomer is a fluorine-containing elastomer or a silicone elastomer.
8. A crosslinkable elastomer material for molding, which comprises the crosslinkable elastomer composition of any of Claims 5 to 7.
9. The crosslinkable elastomer material for molding of Claim 8, which contains 1 to 150 parts by weight of the filler and 0.05 to 10 parts by weight of a crosslinking agent based on 100 parts by weight of the crosslinkable elastomer.
10. The crosslinkable elastomer material for molding of Claim 8 or 9, wherein the crosslinkable elastomer is a fluorine-containing elastomer or a silicone elastomer.
11. A molded article obtained by crosslinking the crosslinkable elastomer material for molding of any of Claims 8 to 10.
12. The molded article of Claim 11, which is a sealing member for sealing of semi-conductor production equipment.
13. A crosslinkable elastomer material for coating, which comprises the crosslinkable elastomer composition of any of Claims 5 to 7.
14. The crosslinkable elastomer material for coating of Claim 13, which contains 1 to 150 parts by weight of the filler and 0.1 to 10 parts by weight of a crosslinking agent based on 100 parts by weight of the crosslinkable elastomer.
15. The crosslinkable elastomer material for coating of Claim 13 or 14, wherein the crosslinkable elastomer is a fluorine-

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containing elastomer or a silicone elastomer.

16. A coated molded article obtained by applying the crosslinkable elastomer material for coating of any of Claims 13 to 15 on a surface of an elastomer molded article and carrying out crosslinking.

17. The coated molded article of Claim 16, which is a sealing member for sealing of semi-conductor production equipment.

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP00/02567

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> Int.Cl <sup>7</sup> C08L79/08, C08K5/16, C08F299/02, C08F299/04		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) Int.Cl <sup>7</sup> C08L79/08, C08K5/16, C08F299/02, C08F299/04		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A	JP, 61-281152, A (Hitachi, Ltd.), 11 December, 1986 (11.12.86) (Family: none)	1-10, 12-17 11
X A	JP, 59-108068, A (NITTO ELECTRIC CO. LTD.), 22 June, 1984 (22.06.84) & JP, 1-6672, B2	1-4 5-17
A	JP, 3-237150, A (Sumitomo Chemical Company, Limited), 23 October, 1991 (Family: none)	1-17
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 07 July, 2000 (07.07.00)		Date of mailing of the international search report 18 July, 2000 (18.07.00)
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer
Facsimile No.		Telephone No.

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